

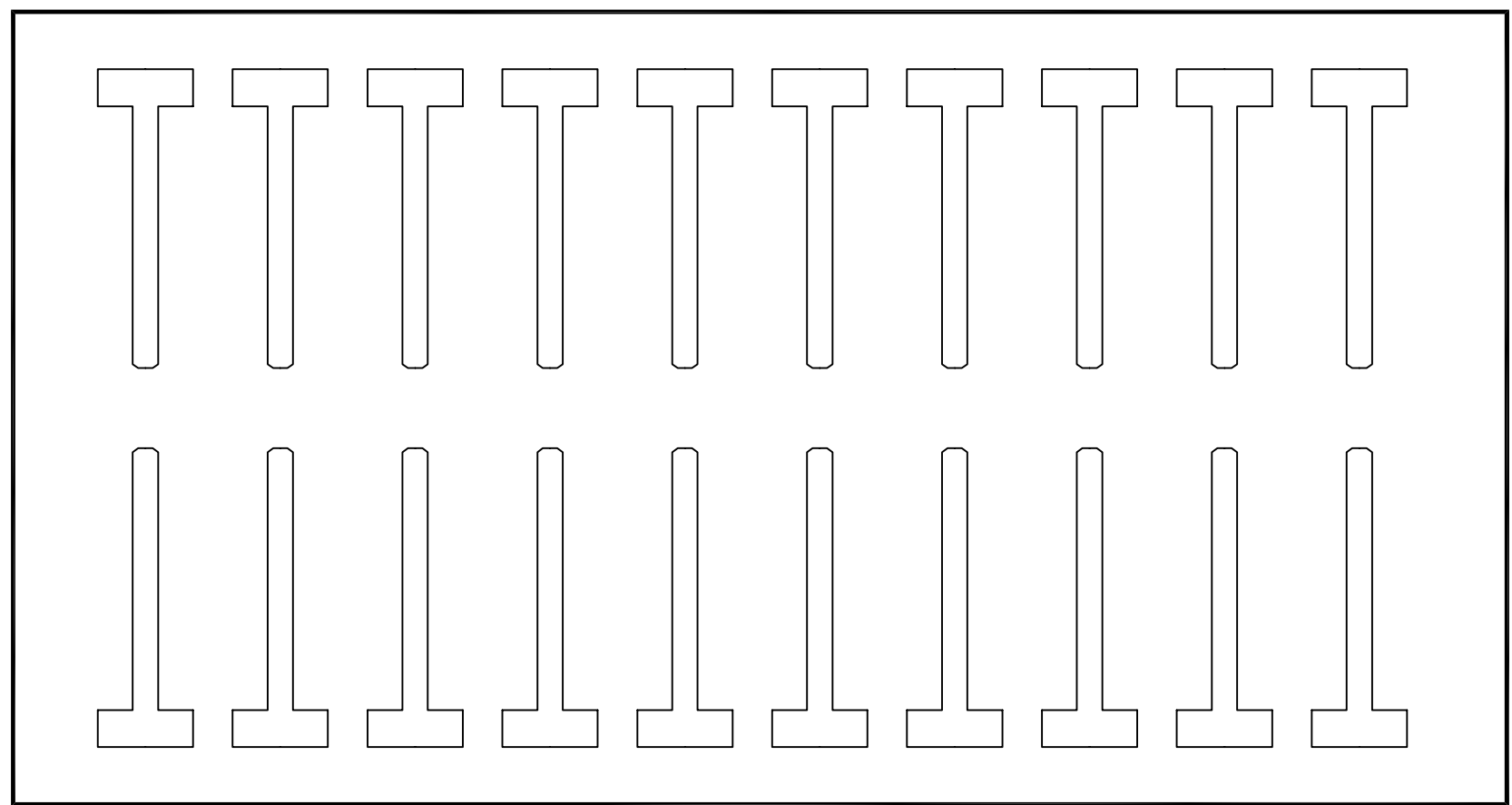
BILL OF MATERIAL				
ITEM	QTY	DESCRIPTION	CTS P/N	MFG P/N

↓
RJP SETUP

SYSTEM6



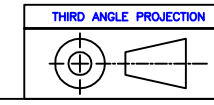
CH41-10 (NEAR END)



RJP

CHE-41P-50M (FAR END)

CH41-10 (FAR END)



UNLESS OTHERWISE SPECIFIED:
 VARIATIONS IN FORM FOR UNMACHINED FEATURES ARE PERMITTED WITHIN ESTABLISHED COMMERCIAL STANDARDS. ALL EDGES AND CORNERS 0.005-0.020 (APPROX RADIUS OR CHAMFER) - ALL FILLETS 0.005-0.020 (APPROX RADIUS) - SCREW THREADS PER ANSI B1.1 - PIPE THREADS PER ANSI B1.1 - SURFACE ROUGHNESS PER ANSI B46.1 - SURFACE ROUGHNESS ON HOLES 200 MAX

REV	DESCRIPTION	ECO/PCO #	DATE	ERS APPROVED
A	INITIAL RELEASE		10/18/11	ERS

REVISIONS	

ALL DIMS IN INCHES UNLESS OTHERWISE NOTED INCH [MM] 1 INCH = 25.4MM	DRAWN BY E. SOLANYK	DATE 10/18/11	 1551 E. 11th St. Loveland, CO 80537 P: (970) 667-1000 F: (970) 667-9876
TOLERANCES EXCEPT AS NOTED	ENG. APPROVAL	PROJECT ENG.	
INCHES .X ± N/A .XX ± N/A .XXX ± N/A	MM .X ± .XX ±		
ANGLES ± 1°			
MATERIAL SEE BILL OF MATERIAL			
FINISH			

TRADE SECRET	
TITLE EQUIPMENT SETUP RJP NE/FE	DRAWING NUMBER DS2010-000-024A
NEXT ASSEMBLY 	SCALE 1-1/2"=1'
SHEET 1 OF 3	REV

8 7 6 5 4 3 2 1

D
C
B
A

D
C
B
A

8 7 6 5 4 3 2 1

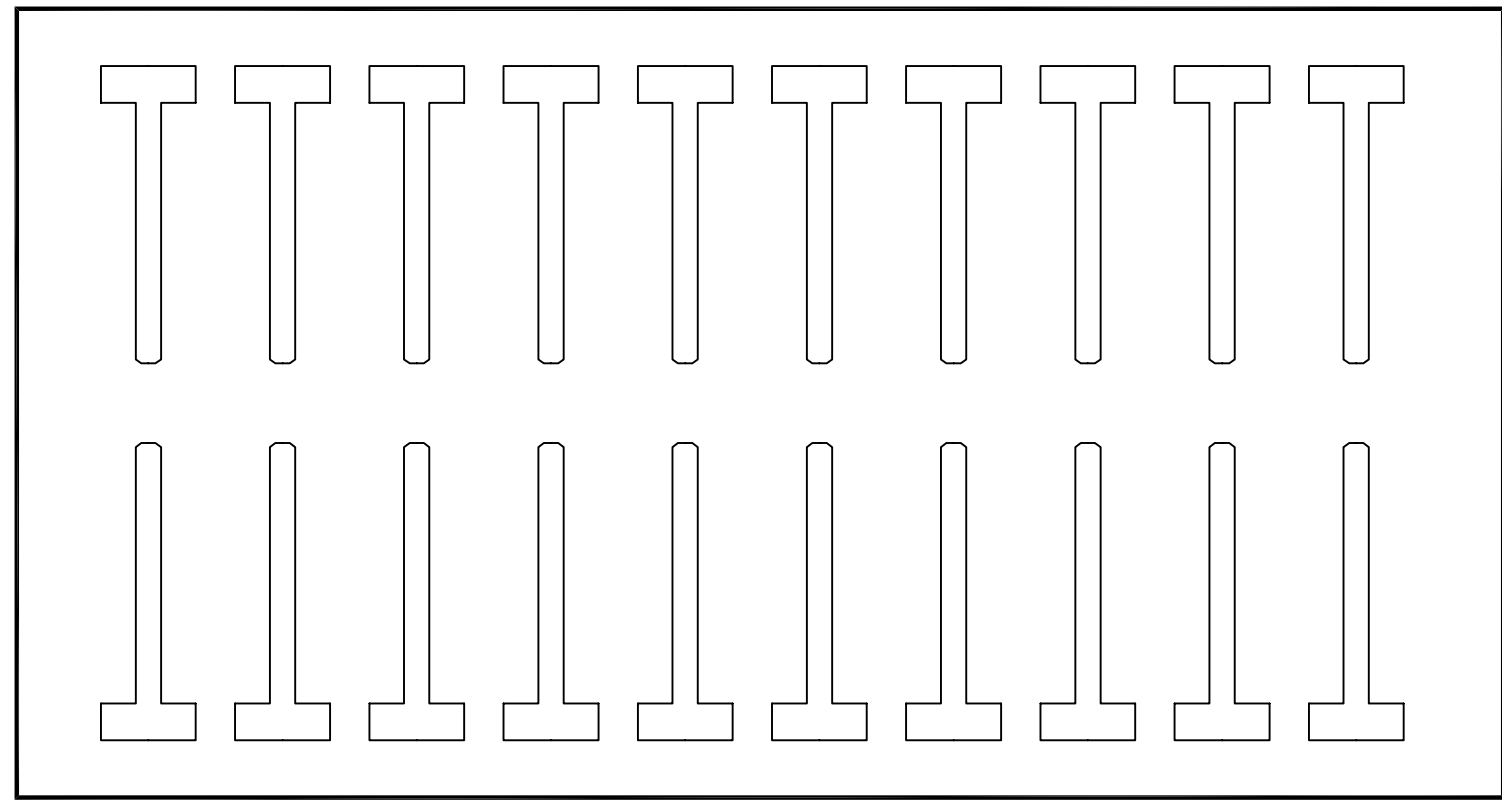
BILL OF MATERIAL				
ITEM	QTY	DESCRIPTION	CTS P/N	MFG P/N

SPEEDLIGHT SETUP

CHAMP START

R-SL-10D (NEAR END)

RJP

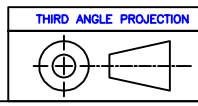


CHAMP START

R-SL-10D (FAR END)

REVISIONS			
REV	DESCRIPTION	ECO/PCO #	DATE
A	INITIAL RELEASE		10/18/11
			ERS

ALL DIMS IN INCHES UNLESS OTHERWISE NOTED INCH [MM] 1 INCH = 25.4MM TOLERANCES EXCEPT AS NOTED INCHES ±N/A .XX ±N/A .XXX ±N/A ANGLES ± 1° FINISH	DRAWN BY E. SOLANYK DATE 10/18/11 ENG. APPROVAL PROJECT ENG. DO NOT SCALE THIS DRAWING TRADE SECRET MATERIAL SEE BILL OF MATERIAL	1551 E. 11th. St. Loveland, CO 80537 P: (970) 667-1000 F: (970) 667-5876 TITLE EQUIPMENT SETUP SPEEDLIGHT NEXT ASSEMBLY SIZE DRAWING NUMBER DS2010-010-024A SCALE 1-1/2" = 1' SHEET 2 OF 3
---	--	--

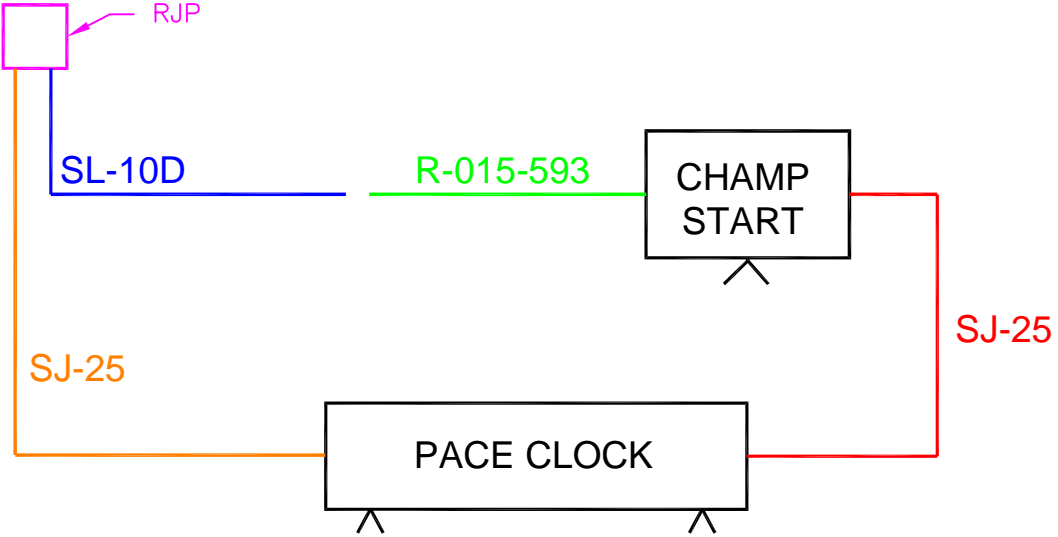
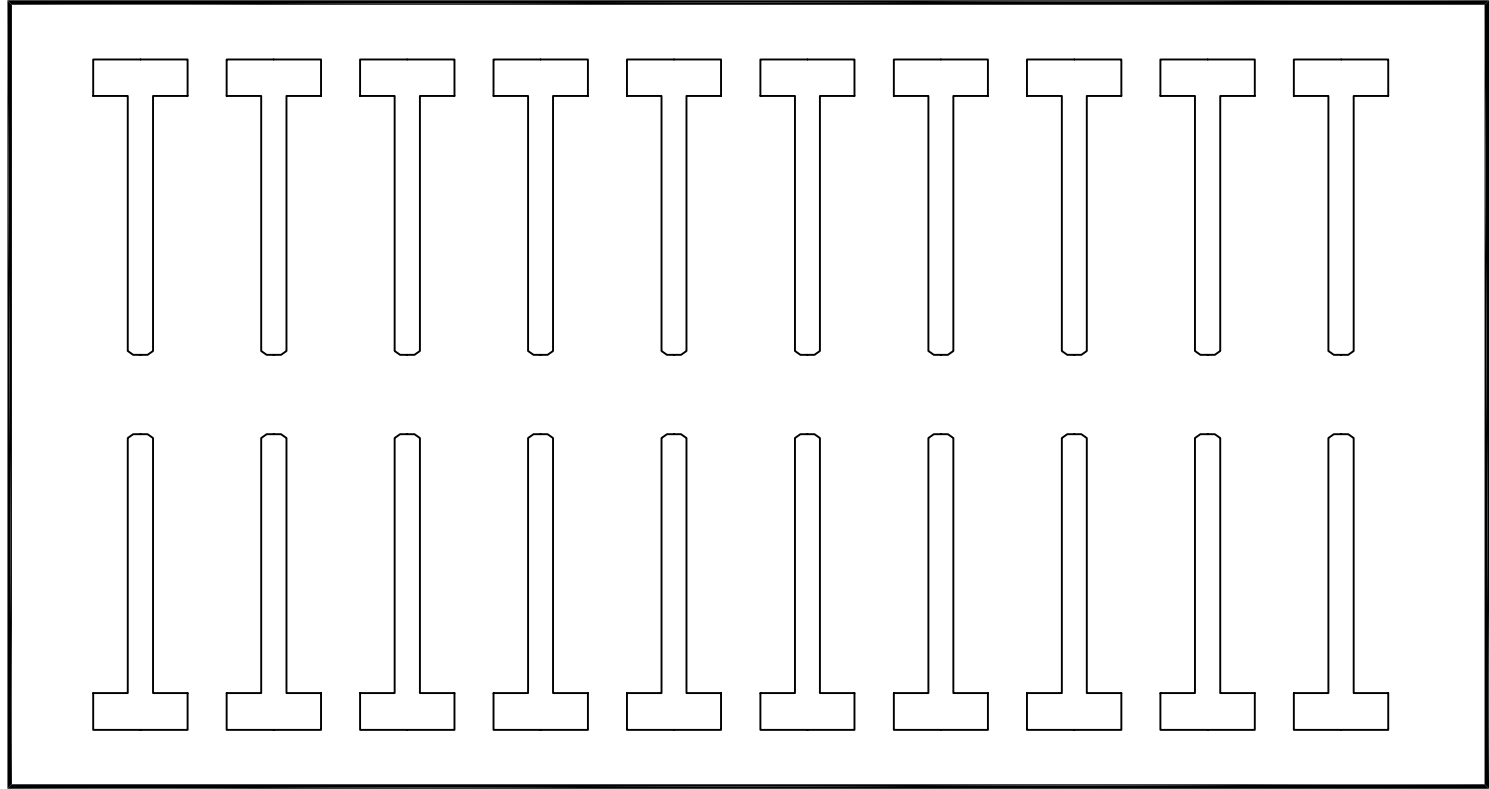


UNLESS OTHERWISE SPECIFIED:
 VARIATIONS IN FORM FOR UNMACHINED FEATURES ARE PERMITTED WITHIN ESTABLISHED COMMERCIAL STANDARDS. ALL EDGES AND CORNERS 0.005-0.020 (APPROX RADIUS OR CHAMFER) - ALL FILLETS 0.005-0.020 (APPROX RADIUS) - SCREW THREADS PER ANSI B1.1 - PIPE THREADS PER ANSI B1.1 - SURFACE ROUGHNESS PER ANSI B46.1 - SURFACE ROUGHNESS ON HOLES 250_MAX

8 7 6 5 4 3 2 1

START-REACTION SETUP

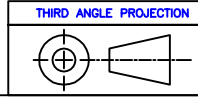
BILL OF MATERIAL			QTY	DESCRIPTION	CTS P/N	MFG P/N



REV	DESCRIPTION	ECO/PCO #	DATE	APPROVED
A	INITIAL RELEASE		10/18/11	ERS

REVISIONS

ECO/PCO # DATE APPROVED



ALL DIMS IN INCHES UNLESS OTHERWISE NOTED	DRAWN BY	E. SOLANYK	DATE	10/18/11
INCH [MM] 1 INCH = 25.4MM	ENG. APPROVAL			
TOLERANCES EXCEPT AS NOTED	PROJECT ENG.			
INCHES ±N/A				
.XX ±N/A				
.XXX ±N/A				
ANGLES ± 1°				

TRADE SECRET

DO NOT SCALE THIS DRAWING

1551 E. 11th. St.
 Loveland, CO 80537
 P: (970) 667-1000
 F: (970) 667-5876

UNLESS OTHERWISE SPECIFIED:
 VARIATIONS IN FORM FOR UNMACHINED FEATURES ARE PERMITTED WITHIN ESTABLISHED COMMERCIAL STANDARDS. ALL EDGES AND CORNERS 0.005-0.020 (APPROX RADIUS OR CHAMFER) - ALL FILLETS 0.005-0.020 (APPROX RADIUS) - SCREW THREADS PER ANSI B1.1 - PIPE THREADS PER ANSI B1.1 - SURFACE ROUGHNESS PER ANSI B46.1 - SURFACE ROUGHNESS ON HOLES 250 MAX FINISH

MATERIAL	SEE BILL OF MATERIAL
FINISH	

SIZE DRAWING NUMBER
DS2010-000-024A

SCALE 1-1/2" = 1' SHEET 2 OF 3

8 7 6 5 4 3 2 1